S350自动运模车

AUTOMATIC MOLD SEWING MACHINE

零件手册

PARTS BOOK

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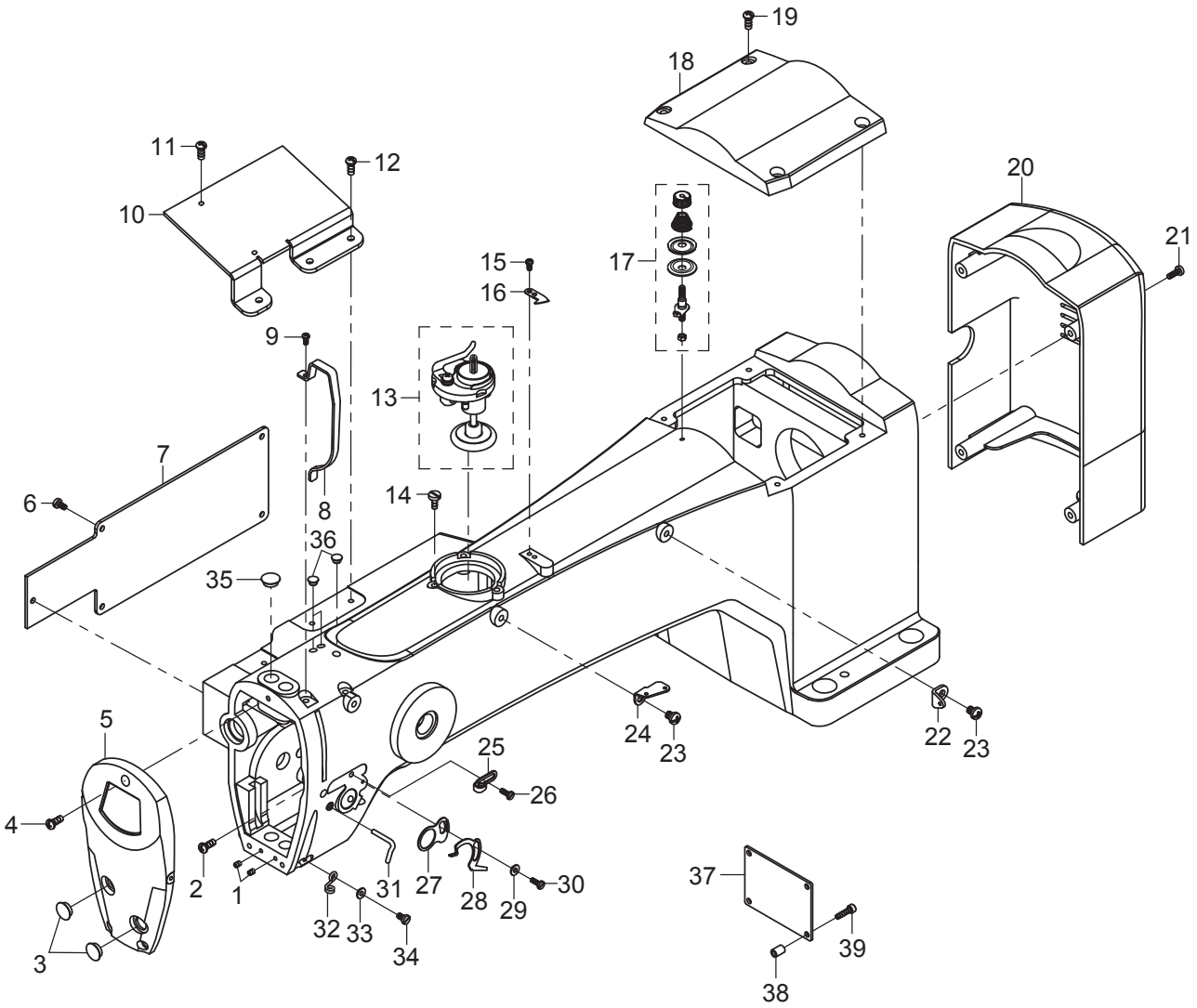
1. 机头、外装部件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机头、外装部件 FRAME & MISCELLANEOUS COVER COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10000563	螺钉 M4 L=5	SCREW M4 L=5	2
2	10004062	螺钉 M3 L=8	SCREW M3 L=8	1
3	10008977	橡胶塞	RUBBER PLUG	2
4	10003883	螺钉 M5 L=10	SCREW M5 L=10	3
5	20021745	面板	FACE_COVER	1
6	10011264	螺钉 M4 L=8	SCREW M4 L=8	5
7	20021750	侧盖板	LEFTWARD_COVER	1
8	10014082	挑线杆护罩	THREAD_TAKE_UP_LEVER_COVER	1
9	10008934	螺钉 SM3/16″×28 L=7.5	SCREW SM3/16"×28 L=7.5	1
10	20021751	操作屏安装板喷漆	INSTALL PLATE	1
11	10003164	螺钉 M5 L=16	SCREW M5 L=16	2
12	10000259	螺钉 M5 L=12	SCREW M5 L=12	3
13	10051431	绕线夹线器组件	BOBBIN _WINDER_UNIT	1
14	10004380	螺钉 SM3/16″×32 L=7	SCREW SM3/16"×32 L=7	3
15	10011143	螺钉 SM9/64″×40 L=7	SCREW SM9/64"×40 L=7	2
16	10011149	绕线切刀	THREAD CUTTER	1
17	10051431	绕线夹线器组件	BOBBIN THREAD TENSION ASM	1
18	20021746	小运模机后盖	TOP_COVER_REAR	1
19	10003883	螺钉 M5 L=10	SCREW M5 L=10	4
20	10057915	小运模车后罩	BACK_COVER	1
21	10003049	螺钉 M4 L=12	SCREW M4 L=12	4
22	10011145	单眼过线板	THREAD_GUIDE_PLATE A	1
23	10011158	螺钉 SM15/64″×28 L=7	SCREW SM15/64"×28 L=7	2
24	10011200	上过线板	THREAD_GUIDE_PLATE B	1
25	10008940	右线钩	ARM THREAD GUIDE R	1
26	10010668	螺钉 SM11/64″×40 L=7.8	SCREW SM11/64"×40 L=7.8	1
27	10059802	断线传感器绝缘板	GUIDE_PLATE	1
28	10059803	断线检测传感片	THB_SENSOR_CABLE_ASM	1
29	10000752	传感片外绝缘片	BUSHING	1
30	10009691	螺钉 SM9/64″×40 L=10	SCREW SM9/64"×40 L=10	1
31	10053976	缓线勾	L_SHAPED_THREAD_GUIDE	1
32	10011139	下线钩	ARM THREAD GUIDE B	1
33	10060227	垫圈 4.5×9×2.5	WASHER 4.5×9×2.5	1
34	10010668	螺钉 SM11/64″×40 L=7.8	SCREW SM11/64"×40 L=7.8	1
35	10011099	橡胶塞	RUBBER PLUG	1
36	10000090	摆动架销油塞	RUBBER PLUG	2
37		信号转接板	SIGNAL SWITCH BOARD	1
38	10024992	转接板支柱	SUPPORT PILLAR	4
39	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
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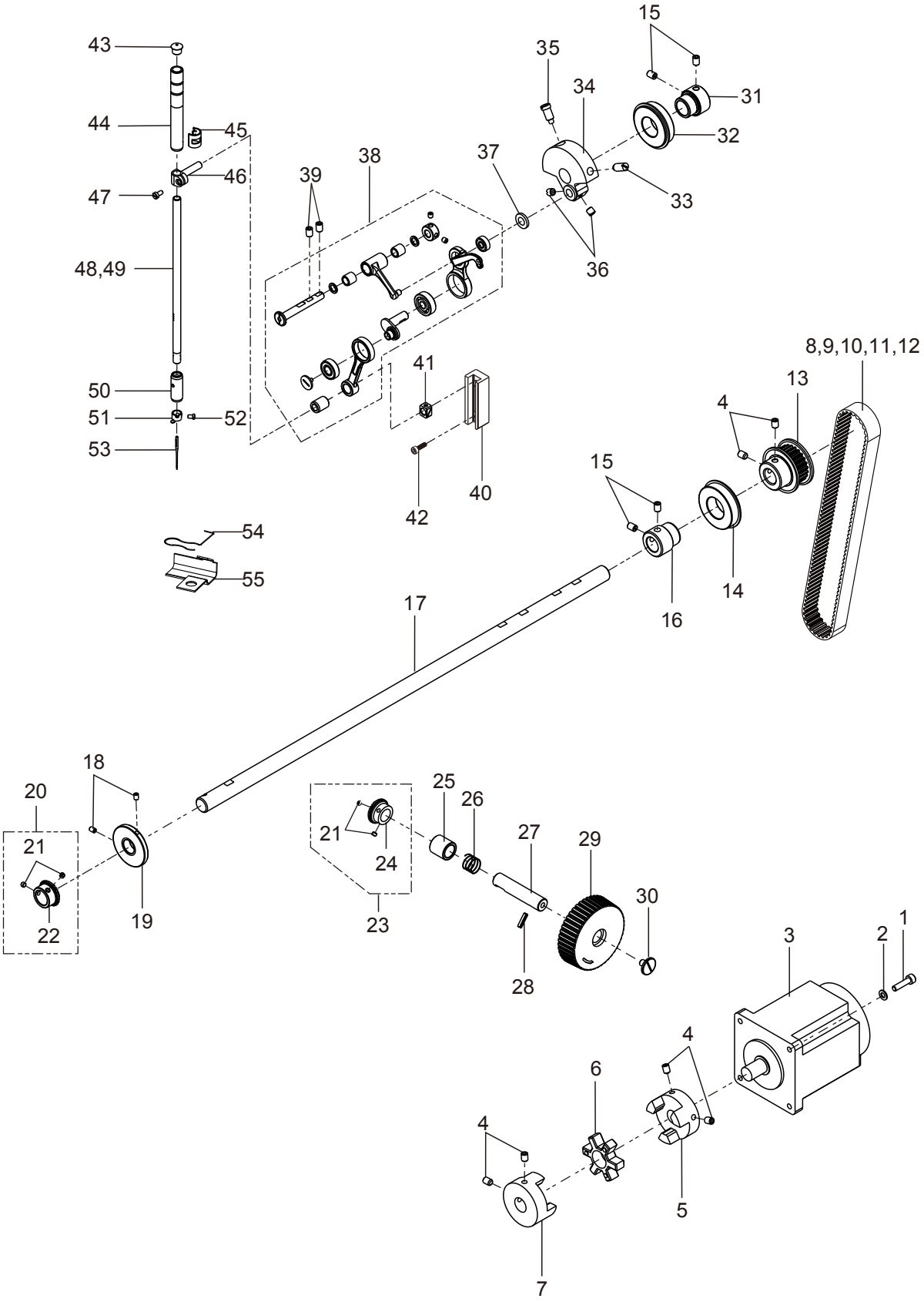
2. 上轴、针杆部件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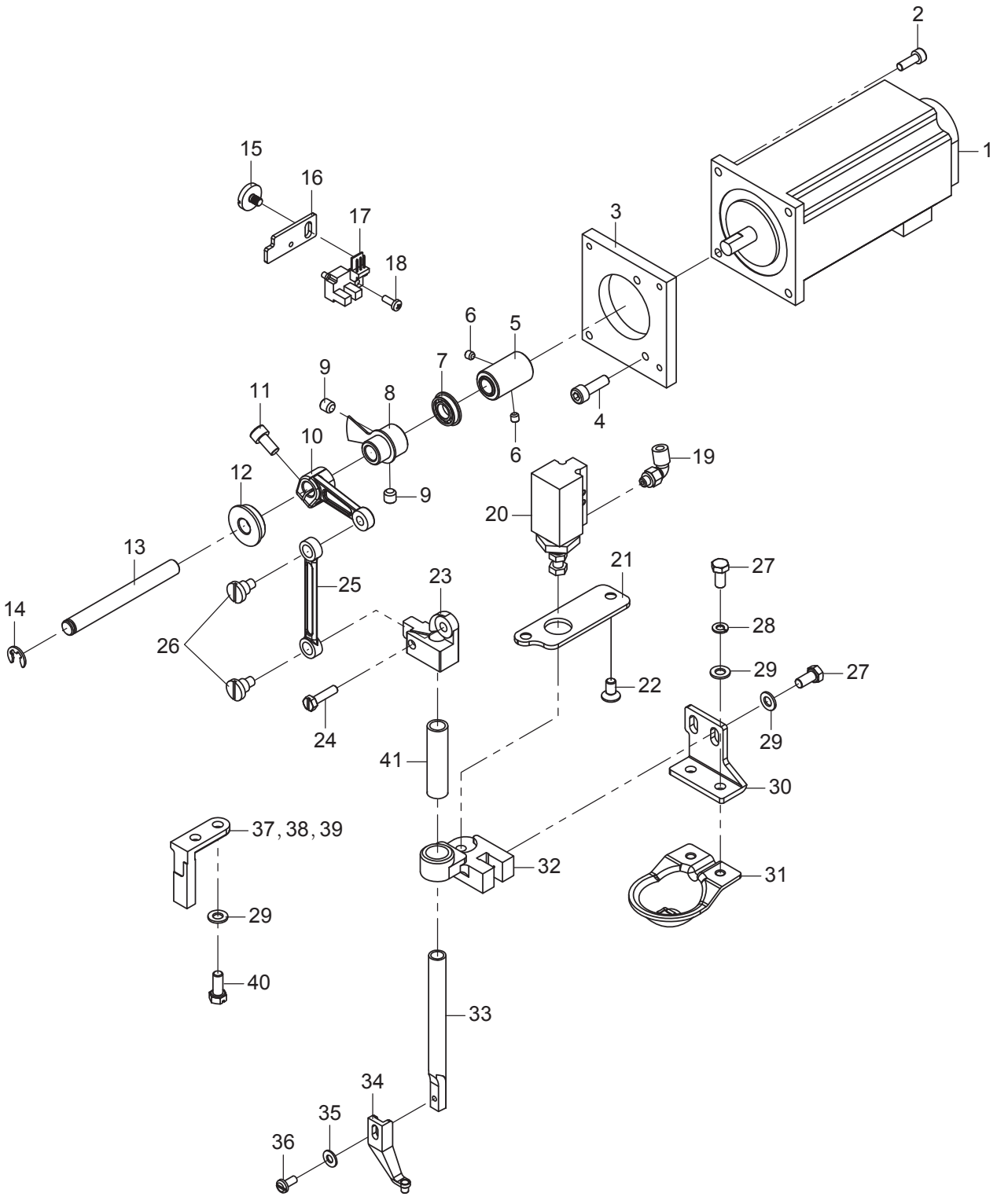
上轴、针杆部件 MAIN SHAFT & NEEDLE BAR COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10001943	螺钉 M5 L=2	SCREW M5 L=20	4
2	10000260	垫圈 5.2×9.8×1	WASHER 5.2×9.8×1	4
3		主轴电机	MAIN SHAFT SERVO MOTOR	1
4	10009187	螺钉 M6 L=8	SCREW M6 L=8	6
5	10012615	联轴器(1)	COUPLING (1)	1
6	10011227	传动连接橡胶块	COUPLING RUBBER	1
7	10012613	联轴器(2)	COUPLING (2)	1
8	10037786	上轴同步带	TIMING BELT	1
9	10037787	上轴同步带	TIMING BELT	
10	10037788	上轴同步带	TIMING BELT	
11	10052388	上轴同步带	TIMING BELT	
12	10054280	上轴同步带	TIMING BELT	
13	10049904	上轴同步带轮	UPPER SHAFT TENSION PULLEY ASM	1
14	10029408	轴承 6022R	BEARING 6022RZ	1
15	10010678	螺钉 SM15/64″×28 L=8	SCREW SM15/64"×28 L=8	4
16	10014362	轴承衬套	BEARING_BUSH	1
17	10057569	上轴	MAIN SHAFT	1
18	10013590	螺钉 SM11/64″×40 L=4	SCREW SM11/64"×40 L=4	2
19	10002392	绕线主动轮	BOBBIN WINDER DRIVING WHEEL	1
20	10027407	上轴齿轮组件	GEAR A	1
21	10011226	螺钉 SM11/64″×40 L=2.8	SCREW SM11/64"×40 L=2.8	4
22	10002413	齿轮	GEAR	1
23	10021312	弧齿锥齿轮组件 手轮轴	GEAR_B	1
24	10011235	齿轮	GEAR	1
25	10057570	手轮轴轴套	NEEDLE FEED SHAFT METAL	1
26	10011242	弹簧	SPRING	1
27	10027278	手轮轴	HANDWHEEL SHAFT	1
28	10006073	销	SPRING PIN	1
29	10011603	手轮	HANDWHEEL	1
30	10011225	螺钉 M6 L=8	SCREW M6 L=8	1
31	10014280	轴承衬套	BEARING_BUSH	1
32	10025882	轴承 6004NR-2RS BOM	BEARING 6004NR-2RS	1
33	10010082	螺钉 SM9/32″×28 L=16	SCREW SM9/32"×28 L=16	1
34	10012607	针杆曲柄	COUNTER WEIGHT	1
35	10010545	螺钉 SM9/32″×28 L=15	SCREW SM9/32"×28 L=15	1
36	10005020	螺钉 SM1/4″×40 L=6	SCREW SM1/4"×40 L=6	2
37	10011622	垫圈 8×15×0.7	WASHER 8×15×0.7	1
38	10038440	挑线杆组件	THREAD_TAKE_UP_COMPL	1
39	10012162	螺钉 M5 L=5	SCREW M5 L=5	2
40	10057568	针杆滑块槽	NEEDLE BAR METAL GREASE COVER	1
41	10011194	针杆连接轴滑块	SLIDE BLOCK	1
42	10009104	螺钉 M4 L=9.5	SCREW M4 L=9.5	2
43	10010587	橡胶塞	RUBBER PLUG	1
44	10049875	针杆上轴套	NEEDLE_BAR_METAL	1
45	10031678	挡油片	NEEDLE_BAR_METAL_GREASE_COVER	1
46	10010590	针杆连接柱	NEEDLE BAR CONNECTING	1
47	10030286	螺钉 SM9/64″×40 L=6	SCREW SM9/64"×40 L=6	1
48	10040641	针杆	NEEDLE BAR	1
49	10040642	针杆	NEEDLE BAR	
50	10046043	针杆下轴套	NEEDLE BAR LOWER METAL	1
51	10000237	针杆线钩	THREAD GUIDE	1
52	10010588	螺钉 SM1/8″×44 L=4.5	SCREW SM1/8"×44 L=4.5	1
53	10038680	机针 DP×5 10#	NEEDLE DP×5 10#	1
54	10049763	油毡弹簧	SPRING	1
55	10049764	针杆油毡	OIL FELT PAD	1

3. 压脚、辅助压脚部件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压脚、辅助压脚部　　PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1		步进电机	STEPPING MOTOR	1
2	10000863	螺钉 M4 L=12	SCREW M4 L=12	3
3	10057950	中压脚电机安装板	MOTOR BRACKET	1
4	10010958	螺钉 M5 L=14	SCREW M5 L=14	3
5	10057540	联接套	COUPLING	1
6	10023463	螺钉 M4 L=4	SCREW M4 L=4	4
7	10026126	轴承 F688ZZ	BEARING F688ZZ	1
8	10057574	电机传感片组件	SENSOR SLIT ASM	1
9	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
10	10057573	曲柄	CRANK	1
11	10011410	螺钉 M5 L=10	SCREW M5 L=10	1
12	10009776	轴承 F688ZZ	BEARING F688ZZ	1
13	10057955	压脚驱动轴	PRESSER LIFT SHAFT	1
14	10009654	挡圈 6	RING 6	1
15	10014441	螺钉 M4 L=6	SCREW M4 L=6	1
16	10057949	中压脚传感器安装板	SENSOR INSTALLING BASE	1
17	10032404	传感器	SENSOR	1
18	10000984	螺钉 M3 L=9.5	SCREW M3 L=9.5	1
19	10052378	气管接头	TIE-IN	2
20	10057970	气缸	CYLINDER	1
21	10057951	气缸法兰板	CYLINDER PLATE	1
22	10061434	螺钉 M5 L=10	SCREW M5 L=10	2
23	10057541	压杆导架	PRESSER BAR GUIDE BRACKET	1
24	10033253	螺钉 11/64″×40 L=18	SCREW SM11/64"×40 L=18	1
25	10058993	连杆	INTERMEDIATE PRESSURE LINK	1
26	10057547	螺钉 M5 L=5	SCREW M5 L=5	2
27	10005314	螺栓 M5 L=10	SCREW M5 L=10	4
28	10005537	弹簧垫圈 5	SPRING WASHER 5	2
29	10012318	垫圈 5	WASHER 5	6
30	10057953	辅助压脚安装板	CONNECTION PLATE	1
31	10057954	小辅助压脚	AUXILIARY PRESSER FOOT	1
32	10057952	辅助压脚导架		1
33	10057571	压杆	PRESSER BAR	1
34	10057415	中压脚	INTERMEDIATE PRESSER	1
35	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
36	10010650	螺钉 SM9/64″×40 L=10.5	SCREW SM9/64"×40 L=10.5	1
37	10053845	刀架座导轨		1
38	10057418	刀架座导轨		
39	10057419	刀架座导轨		
40	10013883	螺栓 M5 L=12	SCREW M5 L=12	1
41	10057548	压杆下套	PRESSER BUSHING	1
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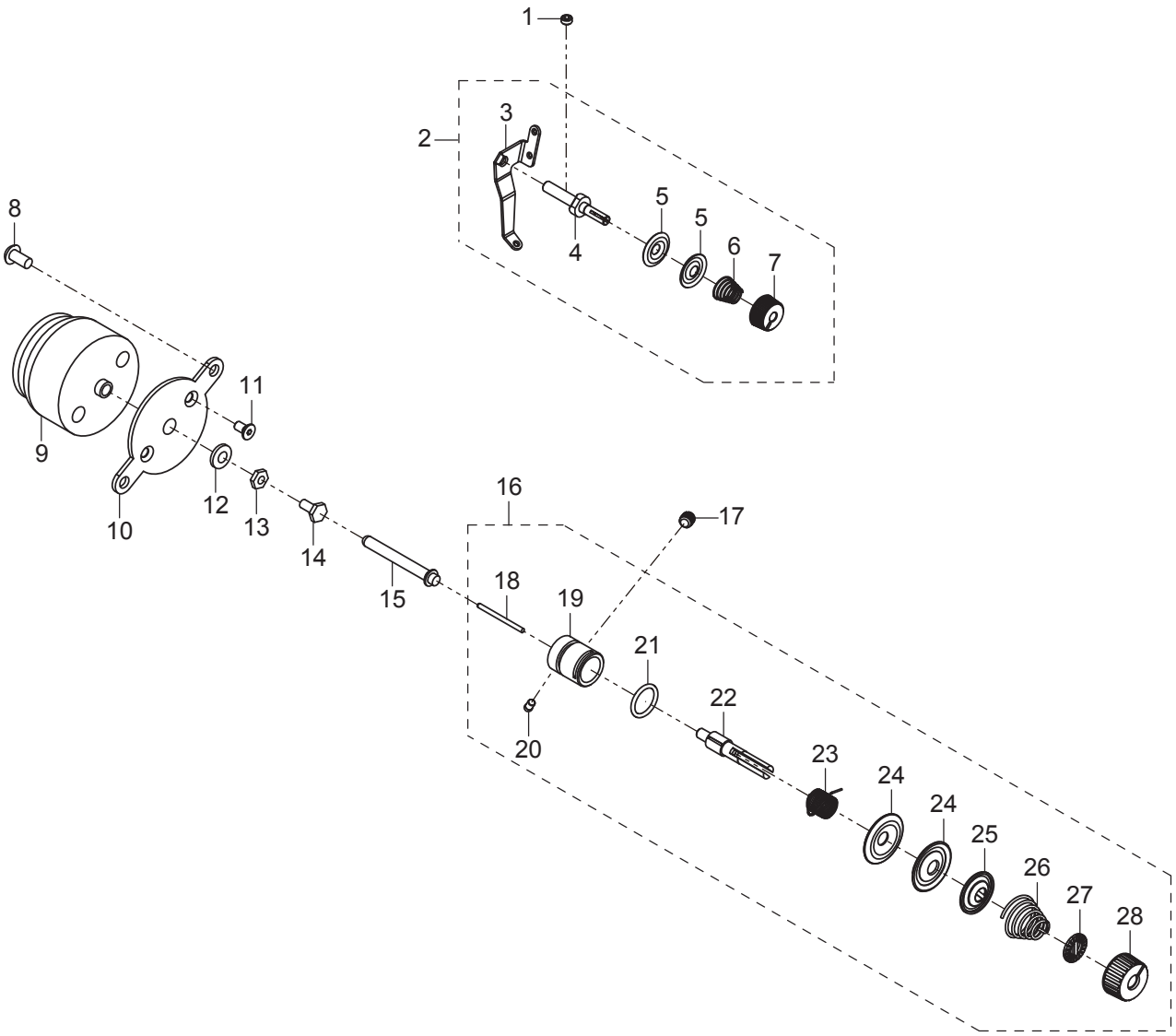
4. 松线部件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松线部件 TENSION RELEASE & THREAD TENSION COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10041529	螺钉 SM3/16″×28 L=6	SCREW SM3/16"×28 L=6	1
2	10051703	上夹线器部件	THREAD_TENSION_1_ASM	1
3	10012589	上过线板	THREAD_TENSION_1_DISK	1
4	10005841	螺钉 SM11/64″×40	SCREW SM11/64"×40	1
5	10005839	上夹线板	THREAD_TENSION_2_DISK	2
6	10005838	弹簧	SPRING	1
7	10051458	上夹线器螺母 SM11/64″×40	SCREW SM11/64"×40	1
8	10007096	螺钉 M5 L=10	SCREW M5 L=10	2
9	10057974	松线电磁铁	SOLENOID ASM	1
10	10057933	夹线电磁铁安装板	TENSION RELEASE CRANK FRAME	1
11	10051846	螺钉 M4 L=8	SCREW M4 L=8	2
12	10059819	垫圈 7×13×2	WASHER 7×13×2	1
13	10002076	螺母 M4	NUT M4	1
14	10030362	螺钉 M4 L=16	SCREW M4 L=16	1
15	10059808	松线辅钉	TENSION RELEASE PIN	1
16	10040462	夹线器组件	THREAD_TENSION_2_ASM	1
17	10006264	螺钉 SM15/64″×28 L=6	SCREW SM15/64"×28 L=6	1
18	10004184	松线钉	TENSION RELEASE PIN	1
19	10039524	挑线簧调节座	THREAD_TENSION_POST_BASE	1
20	10004200	螺钉 SM9/64″×40 L=5.5	SCREW SM9/64"×40 L=5.5	1
21	10004183	O形圈 13×1.5	O TYPE RING 13×1.5	1
22	10004177	螺钉 SM1/4″×40	螺钉 SM1/4"×40	1
23	10004201	弹簧	SPRING	1
24	10004180	夹线板	THREAD_TENSION_DISK	2
25	10004179	松线板	THREAD_TENSION_DISK_PRESSER	1
26	10004176	弹簧	SPRING	1
27	10004199	夹线制动板	DISK_STOPPER	1
28	10040449	螺母	THREAD TENSION NUT	1
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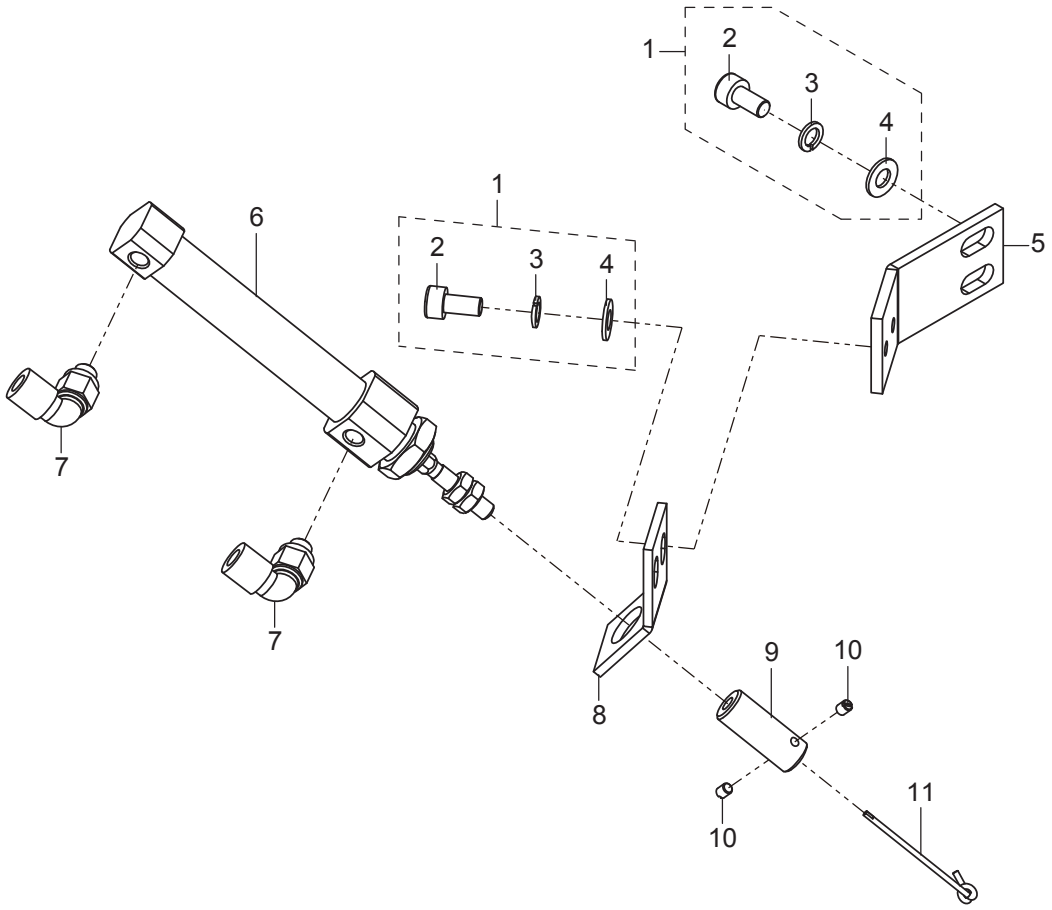
5. 拨线部件



拨线部件 WIPER MECHANISM COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10001239	螺钉组件	SCREW	4
2	10007768	螺钉 M4 L=8	SCREW M4 L=8	4
3	10001229	弹簧垫圈 3.6	SPRING WASHER 3.6	4
4	10001230	垫圈 3.6×8.8×0.8	WASHER 3.6×8.8×0.8	4
5	10057935	气缸架		1
6	10057939	拨线气缸		1
7	10052378	气管接头	TIE-IN	2
8	10057936	拨线安装板		1
9	10057937	拨线勾连接销		1
10	10049865	螺钉 M2.5 L=3	SCREW M2.5 L=3	2
11	10057938	拨线钩	WIPER	1
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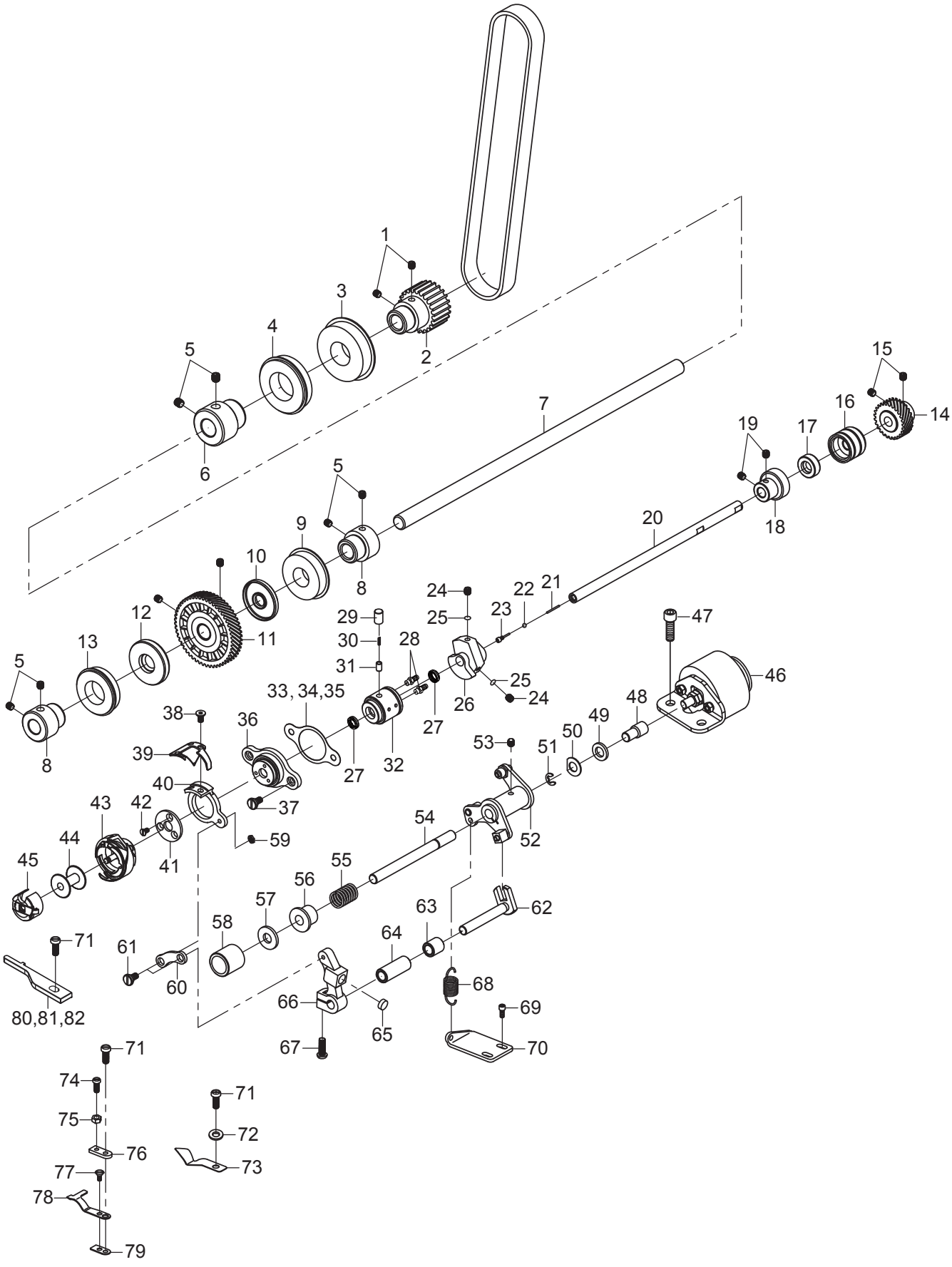
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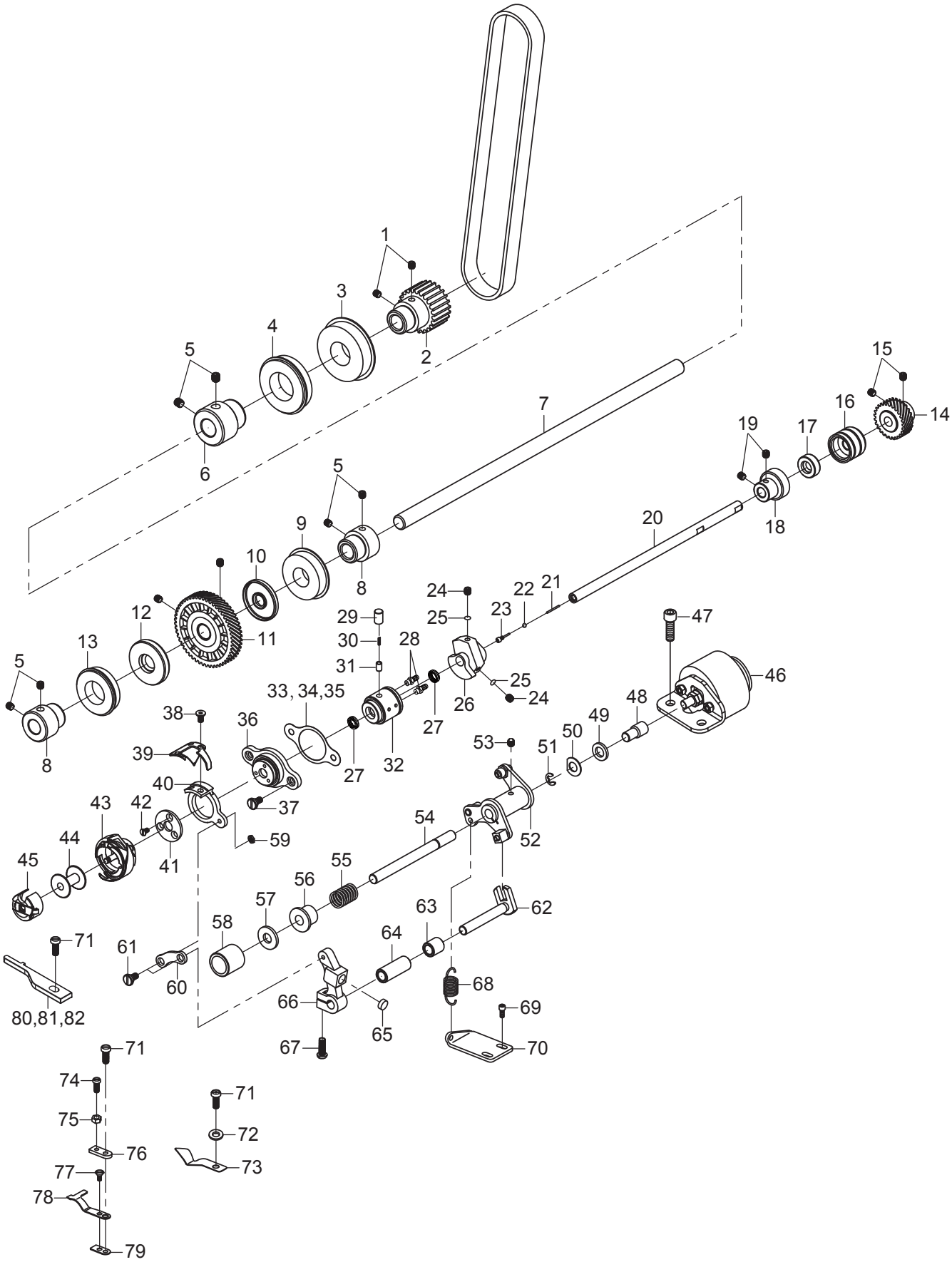
下轴剪线部件　　LOWER SHAFT TRIM THREAD COMPONENTS(1)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009187	螺钉 M6 L=8	SCREW M6 L=8	2
2	10051566	抬牙轴同步齿形带轮	LOWER SPROCKET	1
3	10025881	轴承 6204NR-2RS	BEARING 6204NR-2RS	1
4	10029408	轴承 6022RZ-BOM	BEARING 6022RZ-BOM	1
5	10010678	螺钉 SM15/64″×28	SCREW SM15/64"×28	6
6	10040825	轴承衬套	BEARING SUPPORT	1
7	10037698	带轮轴	SHAFT	1
8	10037694	轴承衬套	BEARING SUPPORT	2
9	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS_BOM	1
10	10012538	油封	OIL SEAL	1
11	10023911	齿轮组件	DRIVE GEAR	1
12	10012533	油封	OIL SEAL	1
13	10037722	轴承 6904ZZNR	BEARING 6904ZZNR	1
14	10012554	齿轮	DRIVE GEAR	1
15	10008862	螺钉 SM1/4″×40	SCREW SM1/4"×40	2
16	10012678	轴套	HOOK SHAFT REAR METAL	1
17	10012423	油封	OIL SEAL	1
18	20000175	轴承组件	BEARING	1
19	10013590	螺钉 SM11/64″×40	SCREW SM11/64"×40	2
20	10037697	下轴	HOOK SHAFT	1
21	10010063	油芯	OIL WICK	1
22	10000457	旋梭限油螺钉O形圈	O-RING	1
23	10010064	螺钉 SM3/16″×32	SCREW SM3/16"×32	1
24	10013465	螺钉 SM1/4″×40	SCREW SM1/4"×40	2
25	10023739	剪线凸轮垫	THREAD TRIMMER CAM WASHER	2
26	10010736	剪线凸轮	THREAD TRIMMER CAM	1
27	10013029	油封	OIL SEAL	2
28	10008779	油管接头	JOINT	2
29	10059806	螺钉 M8×1 L=4.5	SCREW M8×1 L=4.5	1
30	10014386	柱塞簧	PLUNGER SPRING	1
31	10012609	柱塞	PLUNGER	1
32	10054060	900下轴前套	HOOK SHAFT METAL COMPL	1
33	10051727	750动刀架座垫片		1
34	10051728	750动刀架座垫片		
35	10051729	750动刀架座垫片		
36	10050402	750动刀架座_小旋梭		1
37	10009037	螺钉 M4 L=12	SCREW M4 L=12	2
38	10011588	螺钉 SM11/64″×40	SCREW SM11/64"×40	2
39	10030280	动刀	ROUND KNIFE	1
40	10013045	动刀架	ROUND KNIFE BRACKET	1
41	10013026	刀架压板	KNIFE HOLDER	1
42	10009626	螺钉 M3 L=4.35	SCREW M3 L=4.35	3
43	10038530	旋梭	SHUTTLE	1
44	10025484	梭芯	BOBBIN	1
45	10006924	梭壳	BOBBIN CASE	1
46	10059804	剪线电磁铁组件		1
47	10005122	螺钉 M6 L=10	SCREW M6 L=10	2
48	10059805	剪线电磁铁接头	CYLINDER KNUCKLE	1
49	10011650	垫圈 8.2×15×2	WASHER 8.2×15×28.2	1
50	10014460	垫圈 8.2	WASHER 8.2	1

7. 下轴剪线部件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下轴剪线部件 LOWER SHAFT TRIM THREAD COMPONENTS(2)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
51	10009654	挡圈 6	E-RING 6	1
52	10039207	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM	1
53	10008862	螺钉 SM1/4″×40	SCREW SM1/4"×40	1
54	10011697	切刀驱动轴	TRIMMING SHAFT	1
55	10008812	弹簧	SPRING	1
56	10014196	扭簧端盖	SPRING COVER	1
57	10013008	垫圈 8.2	WASHER 8.2	1
58	10014462	轴套	BUSHING	1
59	10009471	螺母 M4	NUT M4	1
60	10013044	刀轴连杆	KNIFE SHAFT CONNECTING BAR	1
61	10026142	螺钉 M4 L=6.8	SCREW M4 L=6.8	2
62	10013007	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
63	10013027	轴套	BUSHING	1
64	10013024	轴套	BUSHING	1
65	10013010	切线驱动曲柄止动块	Crank Block	1
66	10013013	切线驱动曲柄	TRIMMING CRANK	1
67	10009818	螺钉 SM3/16″×32	SCREW SM3/16"×32	1
68	10028226	弹簧	SPRING	1
69	10000863	螺钉 M4 L=12	SCREW M4 L=12	2
70	10038523	剪线拉簧板	FIXED PLATE	1
71	10010373	螺钉 SM11/64″×40	SCREW SM11/64"×40	3
72	10013154	垫圈 9×4.5×0.8	WASHER 9×4.5×0.8	1
73	10011584	分线器	DISPART THREAD SHUTTLE	1
74	10053701	螺钉 SM1/8″×40	SCREW SM1/8"×40	1
75	10053700	螺母 SM1/8″×40	NUT SM1/8"×40	1
76	10057956	定刀调节压板		1
77	10011422	螺钉 SM9/64″×40	SCREW SM9/64"×40	1
78	10011421	定刀	FIXED KNIFE	1
79		定刀垫片	FIXED KNIFE WASHER	1
80	10041950	旋梭定位钩	BOBBIN CASE HOLDER	1
81	10041951	旋梭定位钩	BOBBIN CASE HOLDER	
82	10051042	旋梭定位钩	BOBBIN CASE HOLDER	
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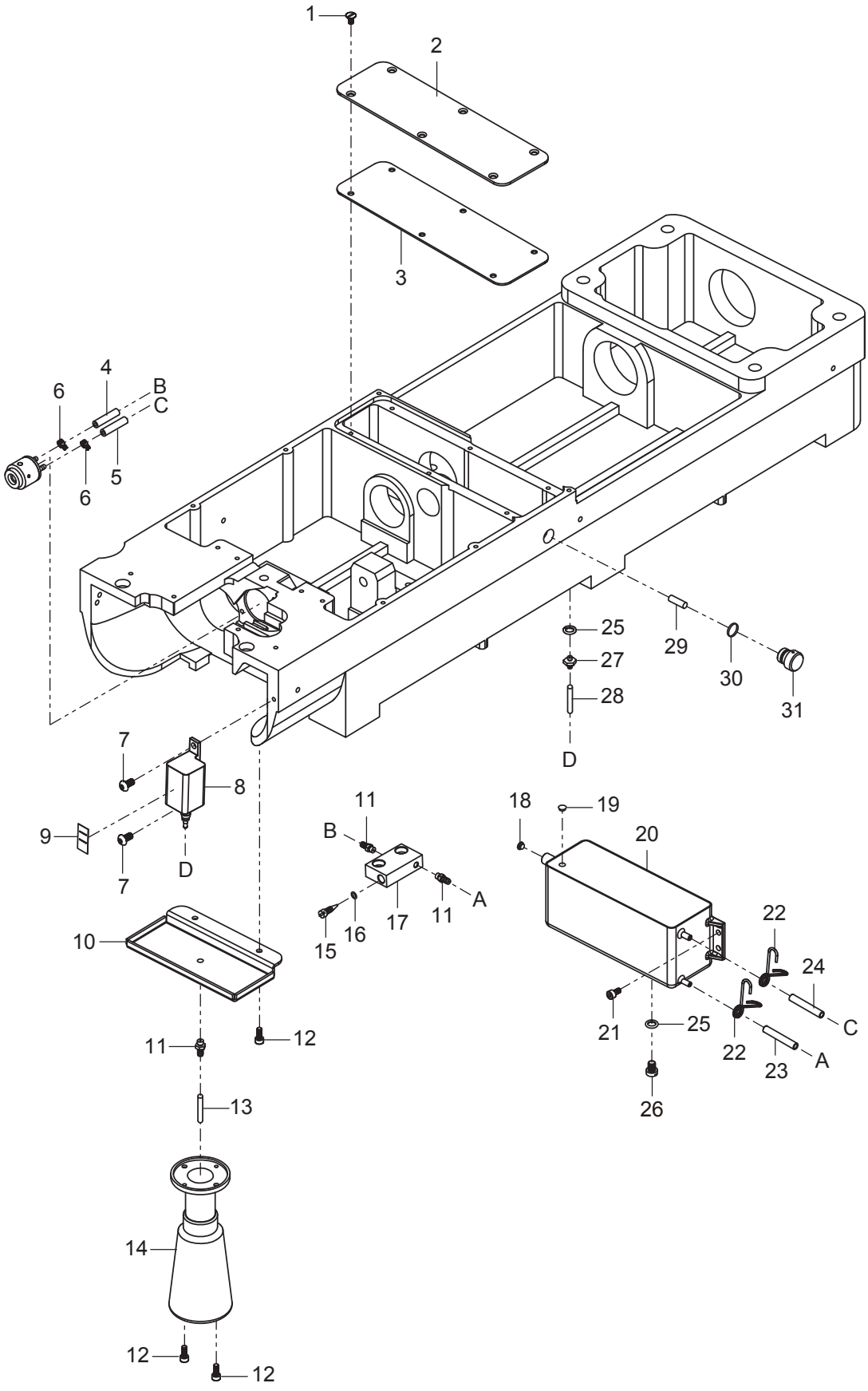
8. 润滑部件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润滑部件 LUBRICATION COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009195	螺钉 M4 L=7.8	SCREW M4 L=7.8	6
2	10037679	齿轮箱盖板	TANK COVER PLATE	1
3	10038525	齿轮箱盖板垫	COVER MAT	1
4	10007800	油管 Φ3× Φ5	OIL TUBE φ3×φ5	
5	10007796	油管 Φ4× Φ6	OIL TUBE φ4×φ6	
6	10012160	弹簧	SPRING	2
7	10005041	螺钉 M4 L=10	SCREW M4 L=10	2
8	10005291	小油箱组件	SMALL TANKS PLATE	1
9	10048826	油位标贴	OIL LEVEL LABELS	1
10	10057957	接油盘		1
11	10008779	油管接头	CONNECTOR	3
12	10005041	螺钉 M4 L=10	SCREW M4 L=10	4
13	10007800	油管 Φ3× Φ5	OIL TUBE φ3×φ5	
14	10006185	油杯组件	OILCAN ASM	1
15	10000566	油量调节杆	REGULATIG ROD	1
16	10000567	油量调节阀O形圈	O-RING	1
17	10010517	油量调节阀	OIL REGULATING VAVLVE	1
18	10014266	橡胶塞	RUBBER PLUG	1
19	10010587	橡胶塞	RUBBER PLUG	1
20	10057442	油箱组件2	OIL TANK 2	1
21	10001239	螺钉组件 M4 L=8	SCREW M4 L=8	2
22	10022469	油管夹	SPRING CLIP	2
23	10007800	油管 Φ3× Φ5	OIL TUBE φ3×φ5	
24	10007796	油管 Φ4× Φ6	OIL TUBE φ4×φ6	
25	10014461	O形圈	O-RING	2
26	10008783	螺钉 SM5/16″×24	SCREW SM5/16"×24	1
27	10048780	油管接头	JOINT	1
28	10007800	油管 Φ3× Φ5	OIL TUBE φ3×φ5	
29	10021559	销	PIN	1
30	10012139	O形圈	O-RING	1
31	10002483	透气阀		1
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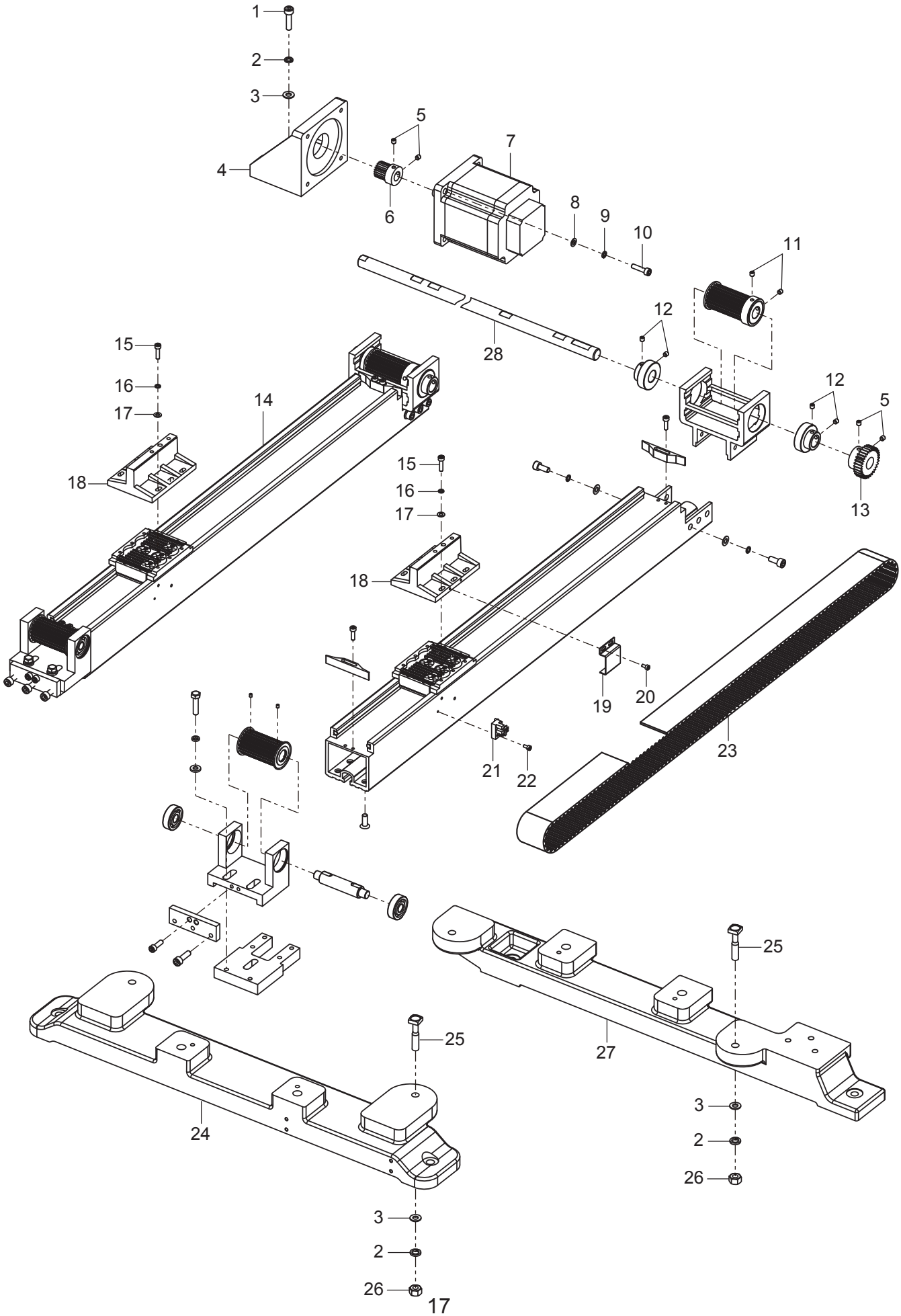
9. X-Y送料部件（1）



X-Y送料部件(1)　　FEEDING COMPONENTS(1)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10001366	螺钉 M8 L=25	SCREW M8 L=25	3
2	10002986	弹簧垫圈 8	SPRING WASHER 8	7
3	10002948	垫圈 8	WASHER 8	7
4	10059897	电机座	MOTOR SEAT	1
5	10009187	螺钉 M6 L=8	SCREW M6 L=8	4
6	10037636	主动齿轮	DRIVE_GEAR	1
7		轴步进电机	STEP MOTER	1
8	10012318	垫圈 5	WASHER 5	4
9	10005537	弹簧垫圈 5	SPRING WASHER 5	4
10	10003141	螺钉 M5 L=20	SCREW M5 L=20	4
11	10009551	螺钉 M8 L=10	SCREW M8 L=10	4
12	10012162	螺钉 M5 L=5	SCREW M5 L=5	8
13	10037634	Y向从动齿轮	Y-DRIVEN GEAR	1
14	10061079	Y向送料座组件		2
15	10009103	螺钉 M4 L=16	SCREW M4 L=16	8
16	10002991	弹簧垫圈 4	SPRING WASHER 4	8
17	10002954	垫圈 4	WASHER 4	8
18	10061023	送料座	BRACKETS	2
19	10061080	Y向原点传感器片	Y-SENSOR SLIT	1
20	10001513	螺钉 M3 L=6	SCREW M3 L=6	2
21		传感器	SENSOR	1
22	10000984	螺钉 M3 L=8	SCREW M3 L=8	1
23	10059157	Y向开口同步带	Y-TIMING BELT	3000
24	20023062	前支撑导轨座喷漆		1
25	10050121	T型螺栓 M8 L=38.5	SCREW M8 L=38.5	4
26	10003131	螺母 M8	NUT M8	
27	20023063	后支撑导轨座喷漆		1
28	10059907	Y向驱动轴	Y GUIDE SHAFT	1
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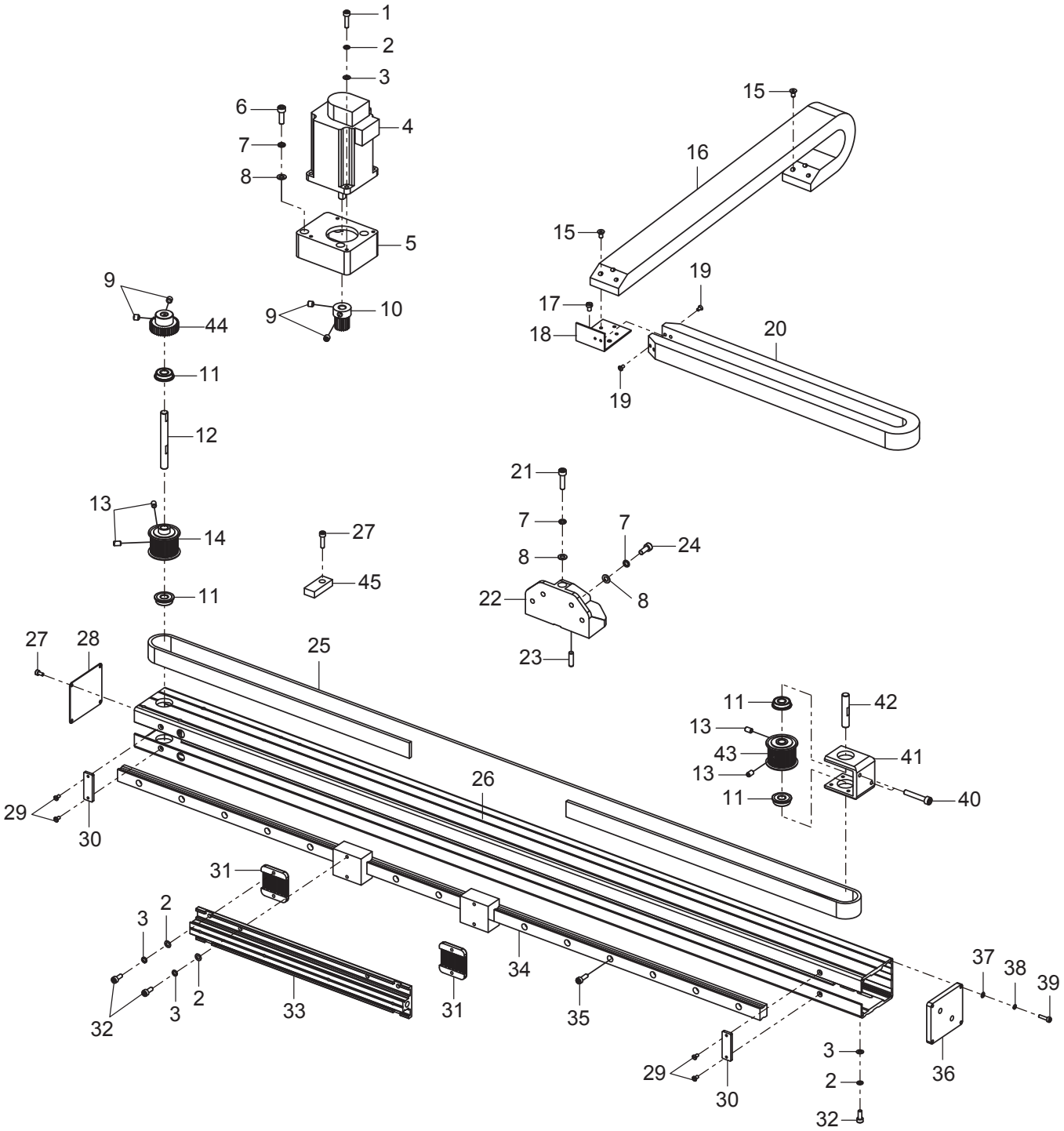
10. X-Y送料部件（2）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X-Y送料部件(2) FEEDING COMPONENTS(2)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003107	螺钉 M4 L=16	SCREW M4 L=16	4
2	10002991	弹簧垫圈 4	SPRING WASHER 4	16
3	10002954	垫圈 4	WASHER 4	16
4		X轴步进电机	X STEP MOTER	1
5	20022586	电机座	MOTOR SEAT	1
6	10003164	螺钉 M5 L=16	SCREW M5 L=16	3
7	10005537	弹簧垫圈 5	SPRING WASHER 5	15
8	10012318	垫圈 5	WASHER 5	15
9	10011232	螺钉 M6 L=6	SCREW M6 L=6	4
10	10000175	X向电机直齿轮	X-DRIVE GEAR	1
11	10009776	轴承 F698ZZ	BEARING F698ZZ	4
12	10059908	主动传动销	PIN SHAFT	1
13	10004949	螺钉 M5 L=8	SCREW M5 L=8	4
14	10059924	同步带轮 1	DRIVEN SPROCKET 1	1
15	10051846	螺钉 M4 L=8	SCREW M4 L=8	6
16	10057727	坦克链	TOWL INE	1
17	10002924	螺钉 M4 L=6	SCREW M4 L=6	2
18	10059914	拖链过渡板	PLATE	1
19	10009667	螺钉 M3 L=6	SCREW M3 L=6	4
20	10037199	塑料拖链	TOWL INE	1
21	10003141	螺钉 M5 L=20	SCREW M5 L=20	4
22	10058217	支撑座		2
23	10002839	销 5 L=8	PIN 5 L=8	2
24	10003162	螺钉 M5 L=12	SCREW M5 L=12	8
25	10060235	X向开口同步带	X-TIMING BELT	2000
26	10059921	送料座	BRACKETS	1
27	10001513	螺钉 M3 L=6	SCREW M3 L=6	5
28	10060011	盖板		1
29	10009667	螺钉 M3 L=6	SCREW M3 L=6	4
30	10060010	限位块		2
31	10050626	X向同步带压板	X-TIMING BELT PLATE	2
32	10048800	螺钉 M4 L=10	SCREW M4 L=10	12
33	10059916	铝型材送料支撑座		1
34	10059920	直线导轨	LINEAR GUIDE RAIL	1
35	10000863	螺钉 M4 L=12	SCREW M4 L=12	8
36	10060012	拉紧板		1
37	10003071	垫圈 3	WASHER 3	4
38	10003082	弹簧垫圈 3	SPRING WASHER 3	4
39	10003874	螺钉 M3 L=14	SCREW M3 L=14	4
40	10035069	螺钉 M5 L=28	SCREW M5 L=28	2
41	10059919	张紧轮安装板	SEAT	1
42	10059903	传动销	PIN	1
43	10059925	同步带轮 2	DRIVEN SPROCKET 2	1
44	10000551	X向传动直齿轮		1
45		X向传感器		1
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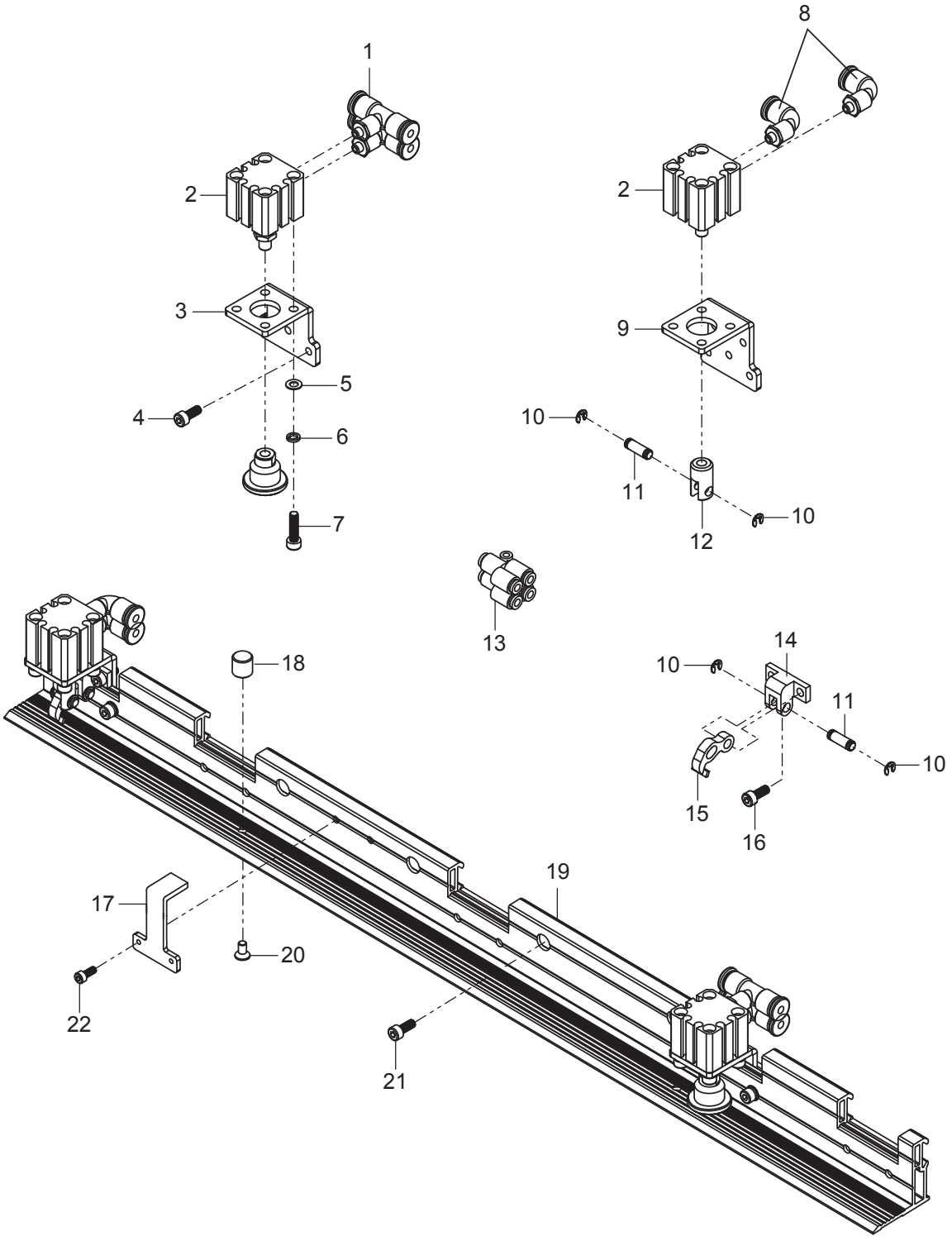
11. X-Y送料部件（3）



X-Y送料部件(3) FEEDING COMPONENTS(3)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10050130	接头_PT04-M5	JOINT	4
2	10060548	气缸	AIR CYLINDER	4
3	10054455	安装板A	MOUNTING PLATE A	2
4	10059084	组合螺钉 M4 L=4	SCREW M4 L=4	10
5	10002991	垫圈 4	WASHER 4	16
6	10002954	弹簧垫圈 4	SPRING WASHER 4	16
7	10009103	螺钉 M4 L=16	SCREW M4 L=16	16
8	10052378	气管接头	JOINT	4
9	10054456	安装板B	MOUNTING PLATE B	2
10	10003248	挡圈 4	E-RING 3	4
11	10000413	短销 5 L=15.5	PIN 5 L=15.5	2
12	10054451	气缸接头	CYLINDER JOINT	2
13	10007701	Y型快换接头	JOINT-Y	3
14	10054453	铰接座	HINGE SEAT	2
15	10054454	抓勾	CLAW HOOK	2
16	10039656	螺钉 M4 L=8	SCREW M4 L=8	4
17	10061648	X向传感器感应片	X SENSOR MOUNTING PLATE	1
18	10052200	销	PIN	2
19	10059915	铝型材模板导轨	ALUMINUM PROFILE GUIDE	1
20	10040655	螺钉 M4 L=8	SCREW M4 L=8	2
21	10059084	组合螺钉 M4 L=16	SCREW M4 L=16	8
22	10001513	螺钉 M3 L=6	SCREW M3 L=6	2
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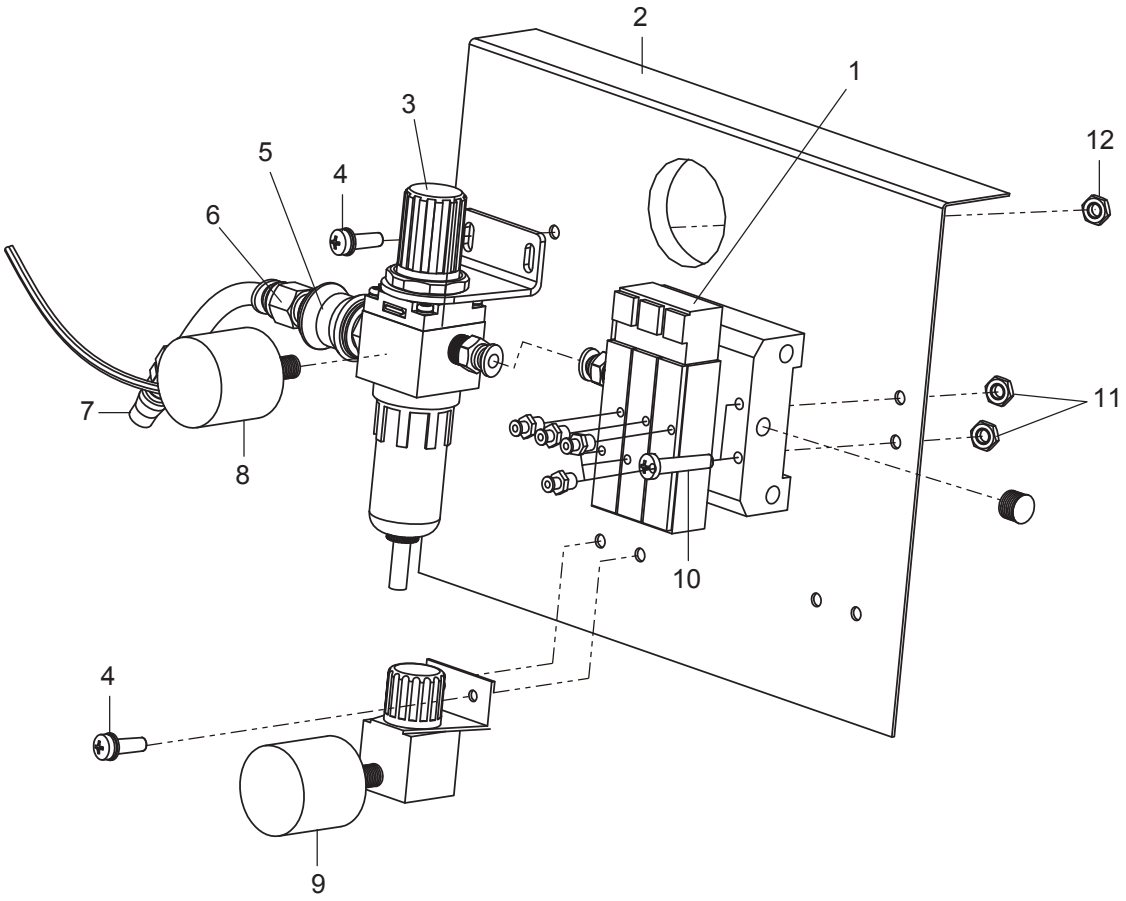
12. 大气动部件



气动部件 PNEUMATIC COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10059810	三电磁阀组件	3 PORT SOLENOID VALVE GROUP	1
2	20022345	气动安装板	BASE INSTALLING PLATE	1
3	10052366	过滤减压阀	FILTER REGULATOR	1
4	10003883	螺钉 M5 L=10	SCREW M5 L10	4
5	10052367	手滑阀	HAND SLIDE VALVE	1
6	10052371	阀进气直通接头 Φ10×R1/4	HALF UNION Φ10×R1/4	1
7	10052372	接头 Φ10×R1/4	PLUG Φ10×R1/4	1
8	10027968	压力表	AIR PRESSURE SWITCH	1
9	10002884	压脚压力调节阀	REDUCING VALVE	1
10	10002180	螺钉 M4 L=30	SCREW M4 L30	4
11	10009471	螺母 M4	NUT M4	4
12	10009467	螺母 M5	NUT M5	4
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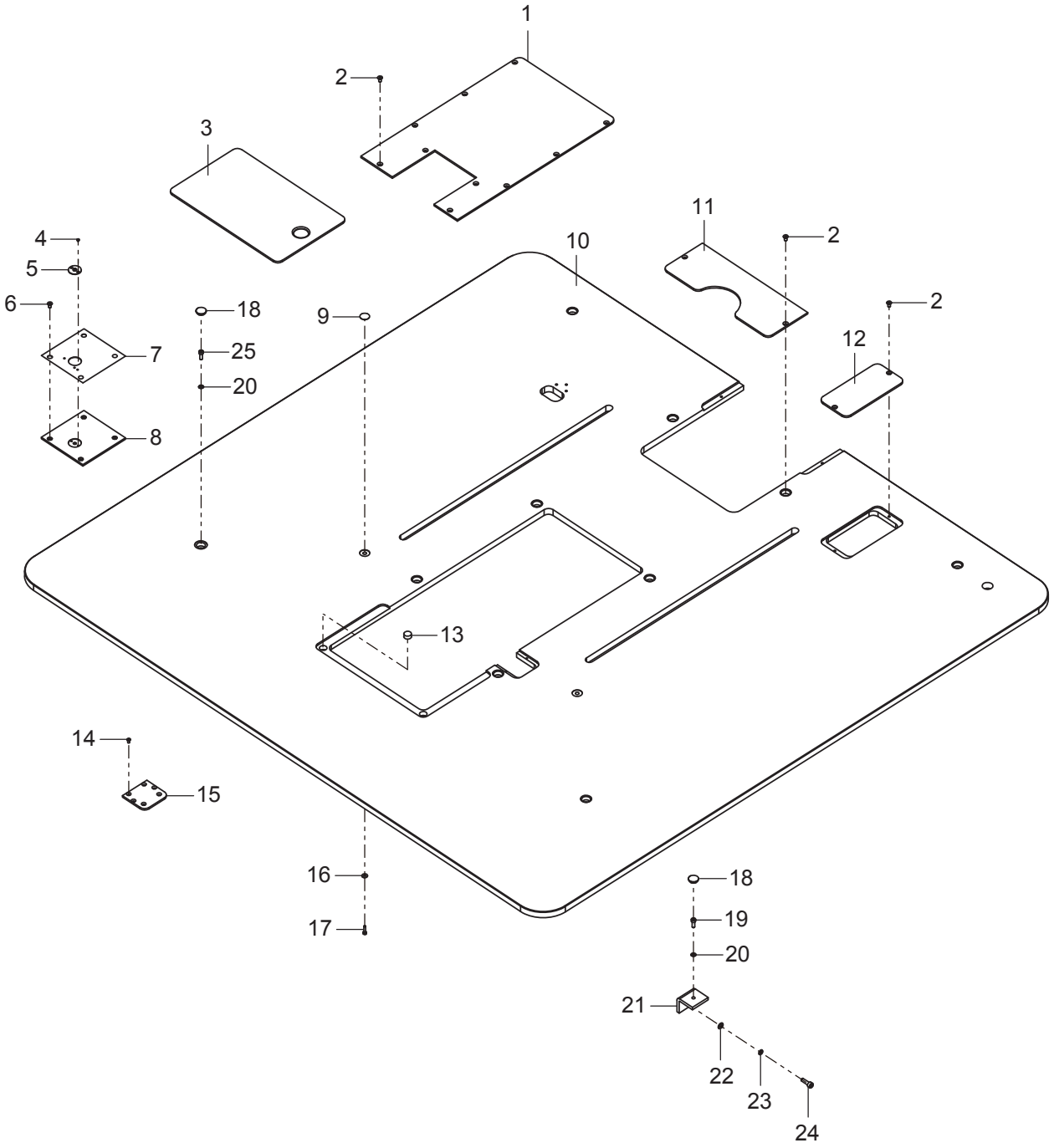
13. 大缝台部件



大缝台部件 BIG SEWING BED COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10057925	剪线上盖板	COVER PLATE	1
2	10051846	螺钉 M4 L=8	SCREW M4 L=8	18
3	10059558	梭芯盖板组件	COVER PLATE	1
4	10053634	螺钉 SM3/32″×56	SCREW SM3/32"×56	2
5	10041780	运模车小针板	SMALL NEEDLE PLATE	1
6	10037841	螺钉 M4 L=8	SCREW M4 L=8	4
7	10053055	方形针板贴膜	SQUARE NEEDLE PLATE	1
8	10048793	750针板	SQUARE NEEDLE PLATE	1
9	10055663	顶销	PIN	2
10	10061072	大台板面	TABLE	1
11	10057922	后台板贴	TABLE LABLE	1
12	10055066	电机盖板	COVER LABLE	1
13	10001096	磁铁	MAGERT	4
14	10009667	螺钉 M3 L=6	SCREW M3 L=6	6
15	10060019	识别器安装板	LABLE	1
16	10041012	垫圈 3	WASHER 3	2
17	10003874	螺钉 M3 L=14	SCREW M3 L=14	2
18	10056183	橡胶塞	RUBBER PLUG	10
19	10000863	螺钉 M4 L=12	SCREW M4 L=12	6
20	10002954	垫圈 4	WASHER 4	10
21	10060932	台板安装板	MOUNTING PLATE	6
22	10012318	垫圈 5	WASHER 5	6
23	10005537	弹簧垫圈 5	SPRING WASHER 5	6
24	10003164	螺钉 M5 L=16	SCREW M5 L=16	6
25	10003107	螺钉 M4 L=16	SCREW M4 L=16	4
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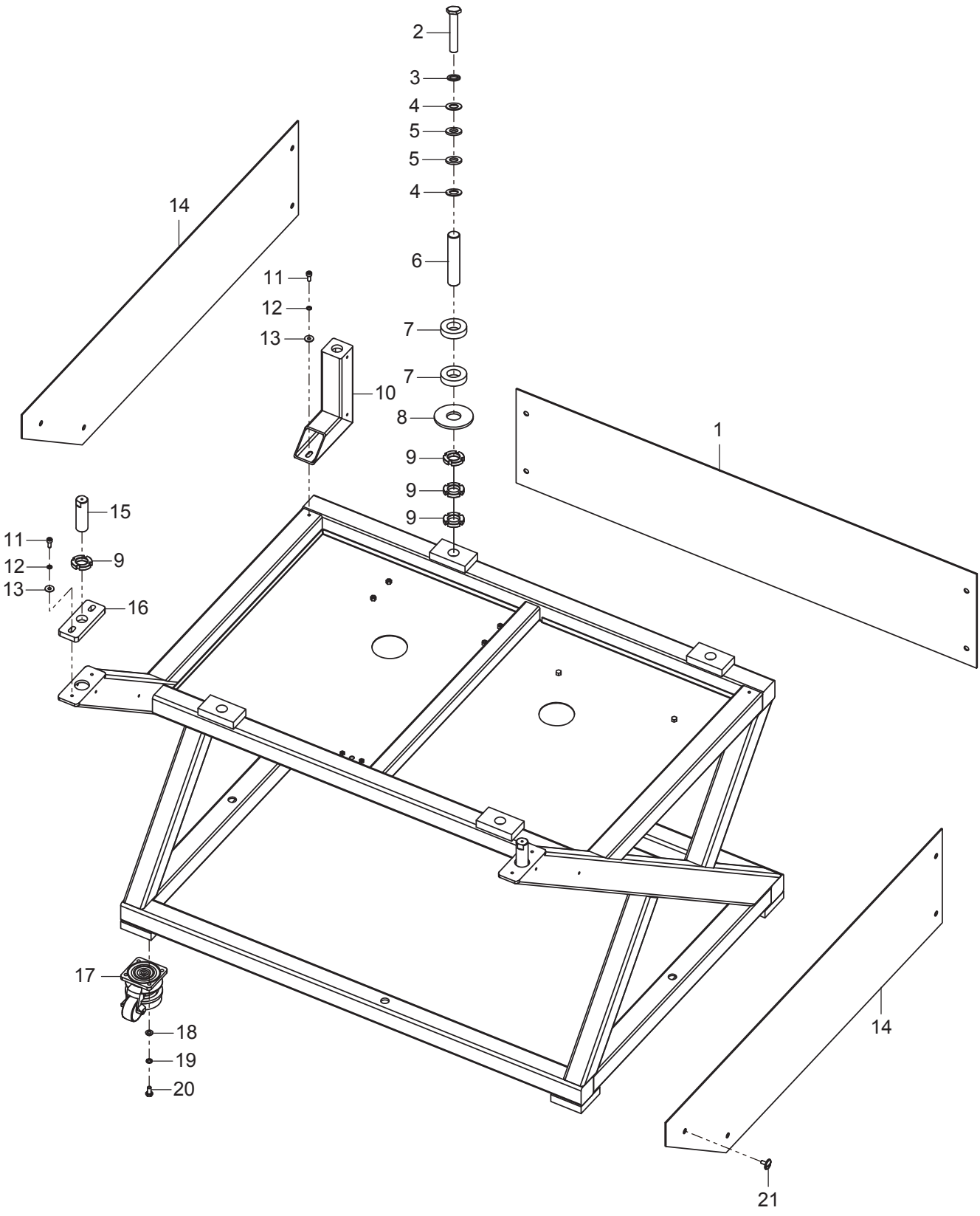
14. 机架部件



机架部件 MACHINE STAND COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10061070	后挡板	BACK BAFFLE	1
2	10054089	螺钉 M8 L=80	SCREW M8 L=80	4
3	10002986	弹簧垫圈 8	SPRING WASHER 8	4
4	10002948	垫圈 8	WASHER 8	8
5	10054005	橡胶垫 B	RUBBER PLATE B	8
6	10054074	螺柱 M20×1.5	SCREW M20×1.5	4
7	10054004	橡胶垫 A	RUBBER PLATE A	8
8	10055382	平垫圈 20	WASHER 20	4
9	10054086	小圆螺母	NUT	16
10	20021749	台板支撑架		2
11	10011644	螺钉 M5 L=13	SCREW M5 L=13	6
12	10005537	弹簧垫圈 5	SPRING WASHER 5	6
13	10009447	垫圈 5	WASHER 5	6
14	10061069	侧挡板	BAFFLE	2
15	10060931	螺柱 M20×1.5	SCREW M20×1.5	4
16	10059811	调整块		2
17	10061236	一体式小脚轮	CASTER	4
18	10004936	垫圈 6	WASHER 6	16
19	10003077	弹簧垫圈 6	SPRING WASHER 6	16
20	10003108	螺钉 M6 L=16	SCREW M6 L=16	16
21	10041876	螺钉 M5 L=12	SCREW M5 L=12	12
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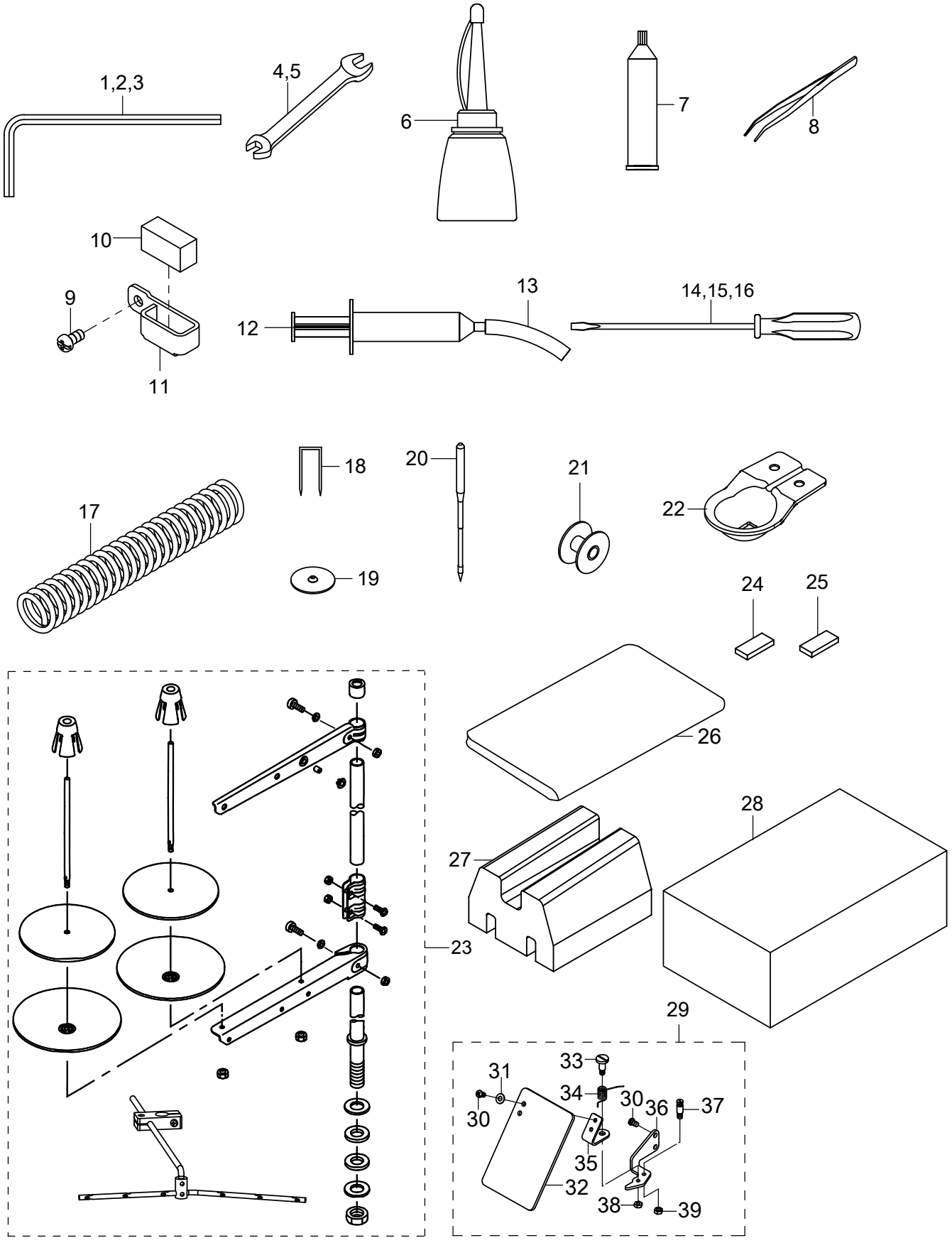
15. 附件部件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附件部件 ACCESSORIES COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009685	内六角扳手 3	HEXAGONAL WRENCH 3	1
2	10009687	内六角扳手 4	HEXAGONAL WRENCH 4	1
3	10009689	内六角扳手 5	HEXAGONAL WRENCH 5	1
4	10003369	呆扳手 8×10	WRENCH 8×10	1
5	10003368	呆扳手 9×11	WRENCH 9×11	1
6	10005356	油壶	OLI CAN	1
7	20009052	油脂软盒_加油脂后	OIL BOX	1
8	10004247	镊子组件	TWEEZERS	1
9	10011143	螺钉 SM9/64″×40 L=7	SCREW SM9/64"×40 L=7	1
10	10000396	硅油毡	FELT	1
11	10000398	硅油板	THREAD GUIDE	1
12	10003361	注射器	INJECTOR	1
13	10007800	油管 Φ3× Φ5	TUBE φ3×φ5	60
14	10010994	大螺丝刀	SCREW DRIVER LARGE	1
15	10010995	中螺丝刀	SCREW DRIVER MIDDLE	1
16	10013185	小螺丝刀	SCREW DRIVER SMALL	1
17	60000115	吹气管	INPUT TUBE	1
18	10011754	电线固定钉	NAIL	1
19	10038528	运模车小针板 1.6	SMALL NEEDLE PLATE 1.6	1
20	10038680	机针 DP×5 10#	NEEDLE DP×5 10#	10
21	10025484	梭心	BOBBIN	2
22		辅助压脚	AUXILIARY PRESSER FOOT	1
23	10007130	二线线架部件	THREAD STAND	1
24	10040794	U盘		1
25	10047881	PDS打板软件及加密狗		1
26	10041607	机头罩	MACHINE HEAD COVER	1
27	10041496	机头发泡		1
28	10000400	附件箱	ACCESSORY BOX	1
29	20004358	眼睛防护罩组件	SAFETY PLATE ASM	1
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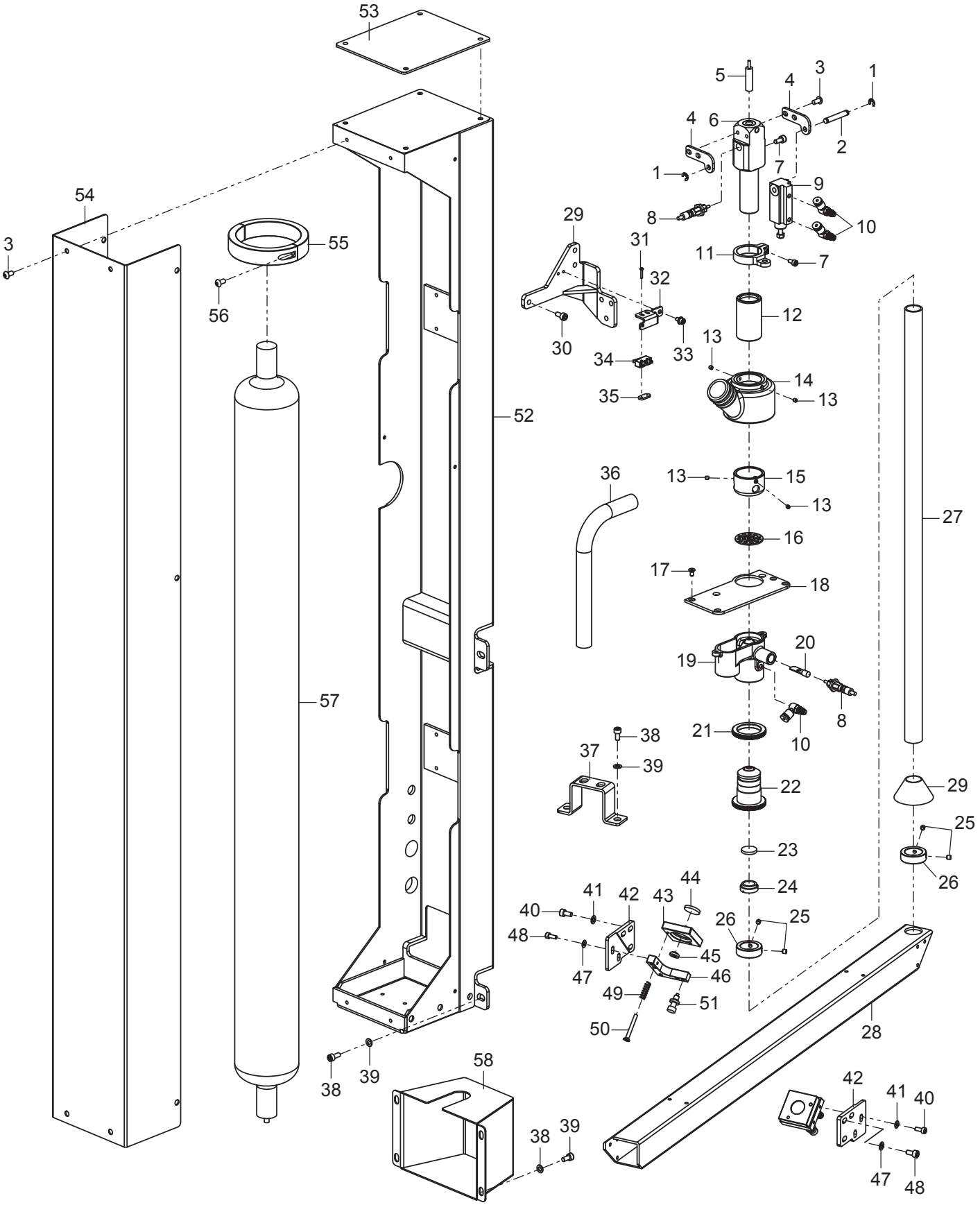
16. 激光部件（1）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激光部件（1） LASER COMPONENT(1)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003289	挡圈 12	RING 12	2
2	10058755	气缸固定销	PIN	1
3	10007096	螺钉 M5 L=10	SCREW M5 L=10	18
4	10058754	气缸固定板		2
5	10058759	激光灯		1
6	10058751	压料导向座		1
7	10003399	螺钉 M4 L=8	SCREW M4 L=8	4
8	10058870	针型气缸组件		2
9	10001263	气缸组件	AIR CYLINDER	1
10	10052378	气管接头	JOINT	3
11	10058756	连接环		1
12	10058752	压料导向套		1
13	10001514	螺钉 M4 L=4	SCREW M4 L=4	4
14	10061438	侧吸风罩		1
15	10058753	压料座		1
16	10058749	下吸气蜂窝板		1
17	10051846	螺钉 M4 L=8	SCREW M4 L=8	6
18	10061210	激光切刀盖板		1
19	10061432	下吸气座		1
20	10058746	下防尘盖组件		1
21	10058743	聚光镜锁紧螺母		1
22	10059299	聚光镜安装座		1
23	10059420	聚光镜		1
24	10058744	聚光镜固定螺母		1
25	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
26	10059552	激光保护管固定挡圈		2
27	10059548	激光保护管		1
28	10061212	过光管		1
29	10059533	压料吸气组件固定板		1
30	10007096	螺钉 M5 L=10	SCREW M5 L=10	3
31	10003052	螺钉 M2 L=12	SCREW M2 L=12	2
32	10059550	安全开关固定板		1
33	10003875	螺钉 M4 L=8	SCREW M4 L=8	2
34	10059419	激光安全开关		1
35	10005877	螺母		1
36	10061357	波纹管		4
37	10059696	过光管固定板		2
38	10003141	螺钉 M5 L=20	SCREW M5 L=20	12
39	10010954	垫圈 5.2×15×2	WASHER 5.2×15×28.2	12
40	10003165	螺钉 M5 L=10	SCREW M5 L=10	4
41	10012318	垫圈 5	WASHER 5	4
42	10061211	反光镜调节板座		2
43	10059416	激光反光镜安装板		2
44	10059421	反光镜		2
45	10059417	激光反光镜盖		2
46	10059418	反光镜调节座		2
47	10002954	垫圈 4	WASHER 4	4
48	10005041	螺钉 M4 L=10	SCREW M4 L=10	4
49	10059422	反光镜调节弹簧		4
50	10003416	螺钉 M4 L=30	SCREW M4 L=30	4
51	10059423	反光镜调节铜螺钉		6
52	10061215	激光管罩壳		1
53	10059431	激光罩壳端盖		1
54	10061225	激光管罩壳盖		1
55	10058826	激光管固定座		2
56	10003098	螺钉 M5 L=6	SCREW M5 L=6	8
57	10059866	激光管60W		1
58	10059695	反光镜保护盖		1
59	10059789	塔型防尘套		1
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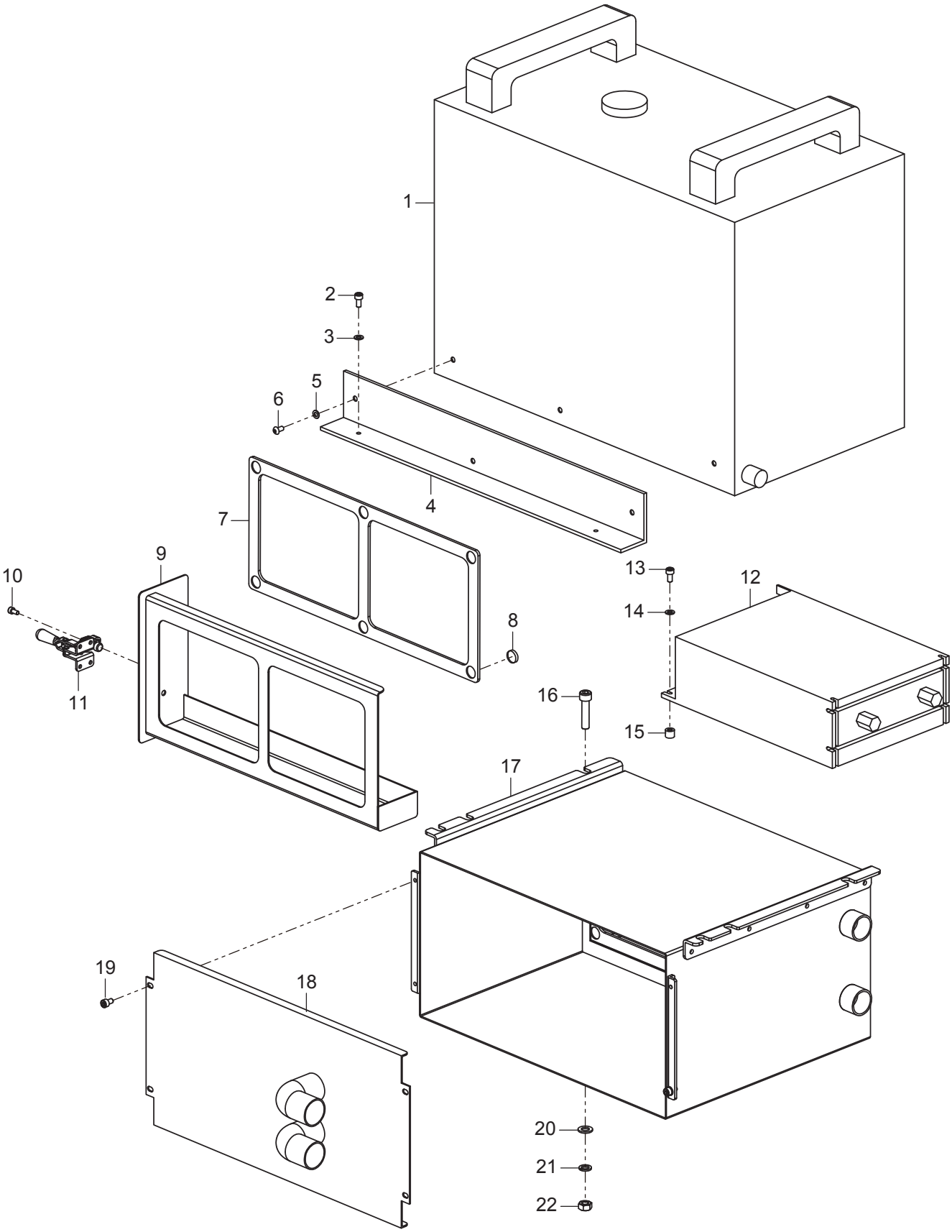
17. 激光部件（2）



激光部件（2） LASER COMPONENT(2)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10058818	水冷机		1
2	10003093	螺钉 M8 L=20	SCREW M8 L=20	2
3	10002986	垫圈 8	WASHER 8	2
4	10059413	水箱安装角铁		1
5	10012318	垫圈 5	WASHER 5	3
6	10003141	螺钉 M5 L=20	SCREW M5 L=20	3
7	20023543	过滤毡压板		1
8	10001096	磁铁		6
9	10061228	过滤毡固定架		1
10	10056112	肘夹头		1
11	10001239	螺钉 M4 L=8	SCREW M4 L=8	4
12	10058817	激光管电源		1
13	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
14	10002954	垫圈 4	WASHER 4	4
15	10024992	转接板支柱		4
16	10006283	螺钉 M8 L=35	SCREW M8 L=35	4
17	10061226	过滤器箱		1
18	10062075	烟雾过滤装置罩壳前盖_大风量		1
19	10003101	螺钉 M5 L=8	SCREW M5 L=8	4
20	10002948	垫圈 8	WASHER 8	4
21	10002986	弹簧垫圈 8	SPRING WASHER 8	4
22	10003131	螺母 M8	NUT M8	4
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